



## Installation information

**ATTENTION!**

You must maintain the specified positional and diametral tolerances. To ensure trouble-free operation of the screw-in cartridges, we strongly recommend that pilot drilling, boring, reaming and cavity thread-cutting are always performed in one setup.

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For improved  $\Delta p$  values with directional and logic valves, use the cavity with an annular groove in the 2 stage.

**NOTE!**

The cavity type ER complies with the standard according to ISO 7789: 33-01-0-07.

**NOTE!**

We offer form toolsets for sale or hire. For further information, see data sheet 400-P-040011.